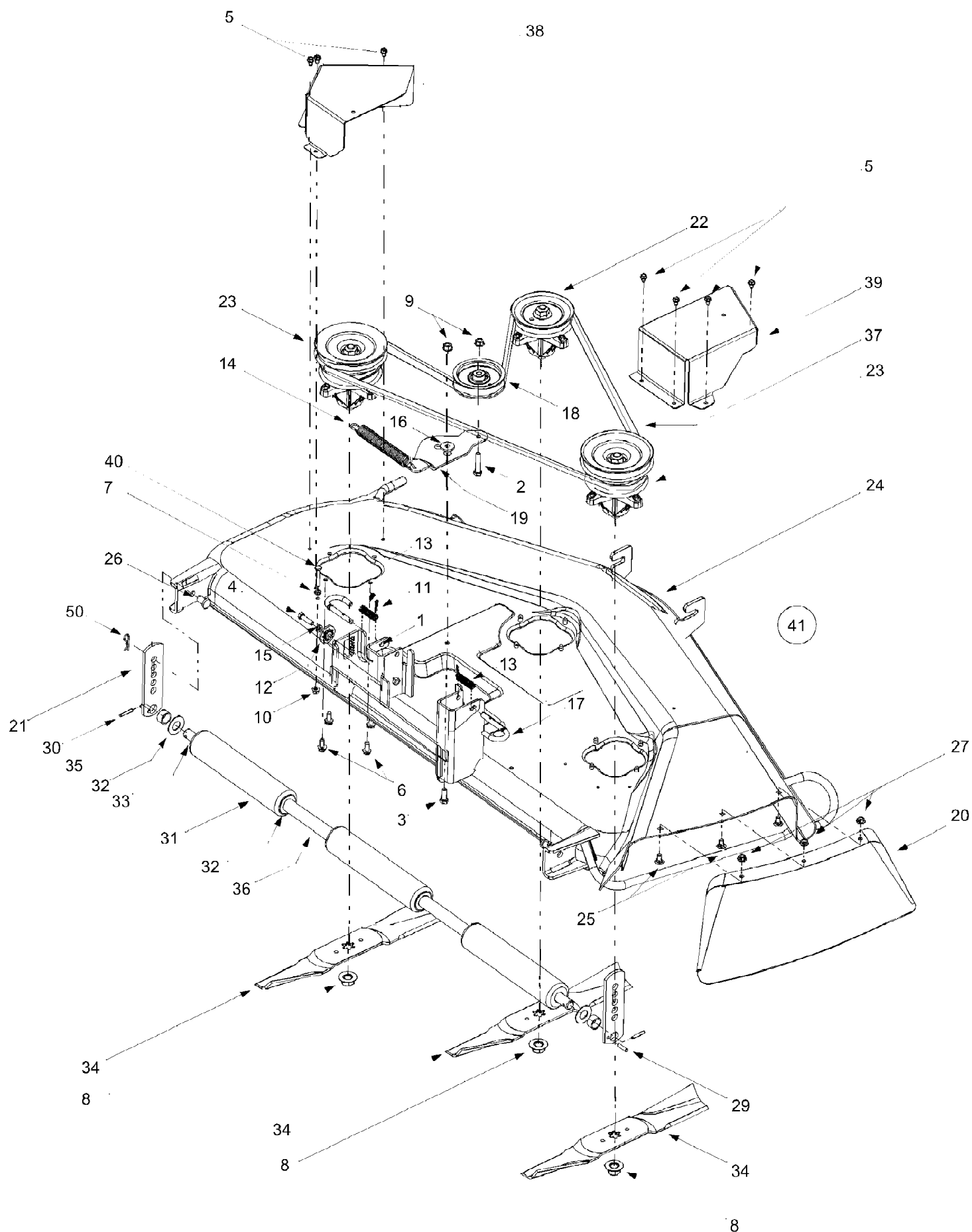


14BZ816P190 GT-2550 (2001)
50" Cutting Deck

Page 1 of 16



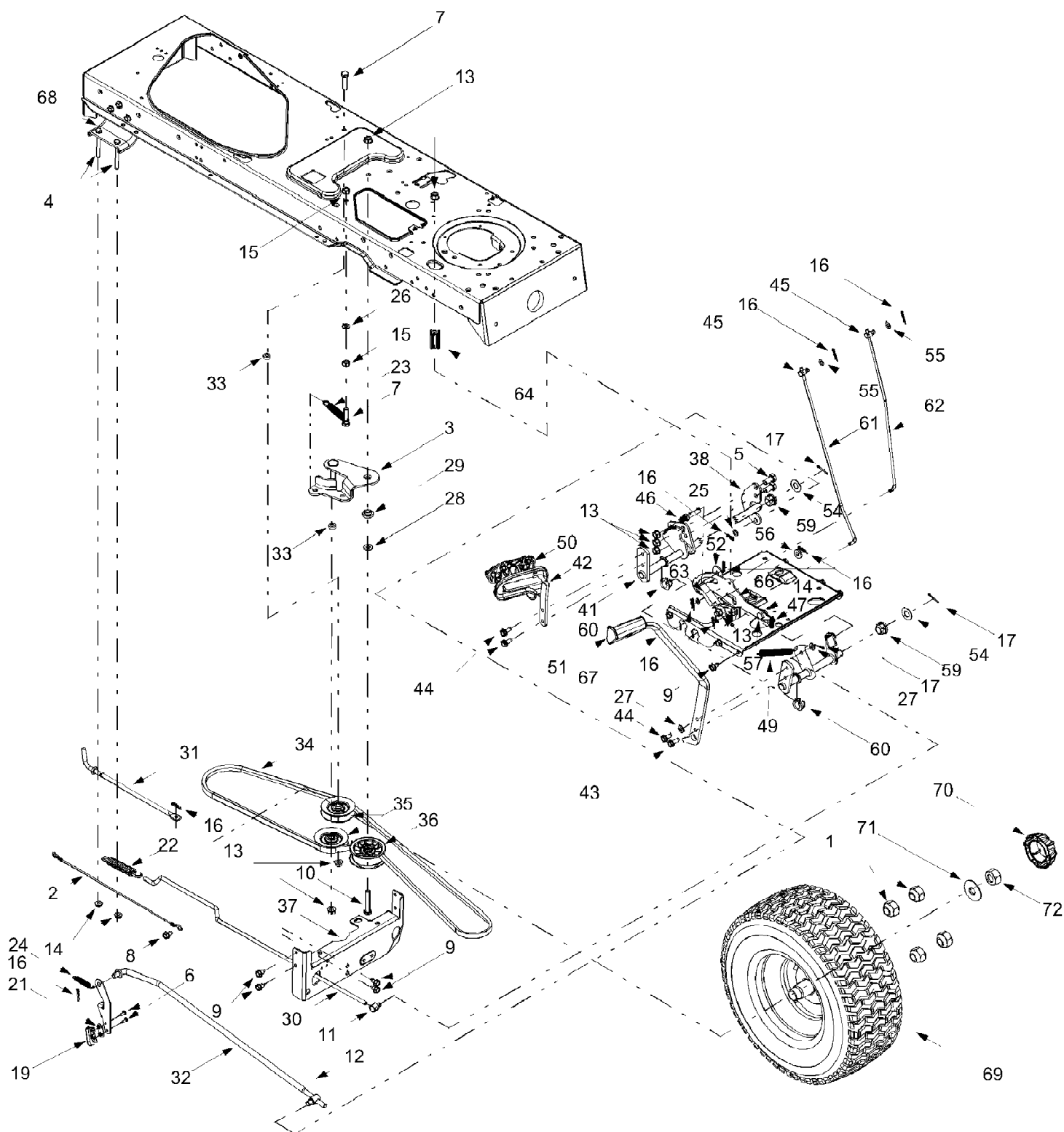
14BZ816P190 GT-2550 (2001)
50" Cutting Deck

Page 2 of 16

Ref #	Part Number	Qty	S/P/F	Description
1	710-0167	1	/P	Carriage Screw, 1/4-20 x .5
2	710-0347	1	/P	Hex Cap Screw, 3/8-16 x 1.75
3	710-0514	1	/P	Hex Cap Screw, 3/8-16 x 1.0
4	710-0528	1	/P	Hex Cap Screw, 5/16-18 x 1.25
5	710-0599	1	/P	Self Tapping Screw, 1/4-20 x .5
6	710-1260A	1	/P	Self Tapping Screw, 5/16-18 x .75
7	712-0291	1	S	Center Lock Nut, 1/4-20
8	712-0417A	1	/P	Hex Flange Nut, 5/8-18
9	712-0431	1	S	Flange Lock Nut, 3/8-16
10	712-3027	1	S	Hex Flange Lock Nut, 1/4-20
11	714-0104	1	S	Internal Cotter Pin, .072 x 1.12
12	717-1553A	1	S	Deck Adjustment Gear
13	732-0306	1	S	Compression Spring, .406 x .531 x 1.75
14	732-0594A	1	S	Extension Spring, .91 x 7.33
15	736-0119	1	S	Lock Washer, 5/16
16	738-0347	1	S	Shoulder Spacer, .625 x .169
17	747-1116	1	/P	Deck Release Pin
18	756-0627B	1	S	Flat Idler Pulley, 3.5 OD
19	783-0139A	1	S	Idler Bracket
20	12649	1		Chute Guard
21	12650	1		Height Adjustment Bracket
22	618-0428A	1	S	Center Spindle Assembly, 5 Dia.
	756-1187	1		Pulley Only
23	618-0429	1	S	Double Pulley Spindle Assembly
	756-1041	1		Double Pulley Only
24	683-0196	1	S	50-inch Deck Shell
25	710-0260A	1	/P	Carriage Bolt, 5/16-18 x .62
26	711-0332	1	S	Clevis Pin, .50 Dia. x .78
27	712-3004A	1	/P	Hex Flange Lock Nut, 5/16-18 (Grade 5)
?28	714-0145	1	S	Click Pin, .092 x 1.64
29	715-0108	1	/P	Spring Pin, 1/4 Dia. x 1
30	715-0246	1	S	Spring Pin, 3/16 x 1.25
31	731-0335	1		Deck Roller
32	736-0316	1	S	Flat Washer, .78 x 1.59 x .06
33	738-0295	1		Deck Roller Shaft, .75 Dia. x 47.12
34	742-0623	1	S	Blade, Star Center, 17.3
35	750-0212	1	S	Spacer, .752 x 1.0 x .53
36	750-0288	1	S	Spacer, .82 x 1.0 x 5.75
37	754-0291A	1	S	Deck Belt
38	783-0746	1		Belt Cover, L.H.
39	783-0793	1		Belt Cover, R.H.
40	710-3288	1		Hex Cap Screw, 1/4-20 x 1.62
41	753-0877	1		50-inch Deck Assembly Complete
50		1		UNKNOWN

14BZ816P190 GT-2550 (2001)
Drive And Rear Wheel

Page 3 of 16



14BZ816P190 GT-2550 (2001)
Drive And Rear Wheel

Page 4 of 16

Ref #	Part Number	Qty	S/P/F	Description
1	712-3050	1	/P	Lug Nut, 3/4-16
2	629-0949A	1		Reverse/Ground Wire Harness Adapt
3	683-0251	1		Double Idler Bracket Assembly
4	710-0189	1	/P	Hex Cap Screw, 5/16-18 x 3.00
5	710-0216	1	/P	Hex Cap Screw, 3/8-16 x .75
6	710-0227	1	/P	Screw, #8-18 x .5
7	710-0344	1	/P	Hex Cap Screw, 3/8-16 x 1.5
8	710-0599	1	/P	Self-tapping Screw, 1/4-20 x .50
9	710-0604A	1	/P	Self-tapping Screw, 5/16-18 x .625
10	710-3011	1	/P	Hex Cap Screw, 3/8-16 x 2.25
11	711-0677	1	S	Ferrule, 5/16-18
12	711-0832	1	S	Ferrule, 3/8-24
13	712-0431	1	S	Flange Lock Nut, 3/8-16
14	712-3004A	1	/P	Flange Lock Nut, 5/16-18
15	712-3017	1	S	Hex Nut, 3/8-16
16	714-0104	1	S	Internal Cotter Pin
17	714-0111	1	S	Cotter Pin
18	725-0157	1	/P	Cable Tie
19	725-1644	1		Short Spring Switch
20	726-0154	1	S	Push-mount Cable Tie
21	726-0320	1	S	Insulator Nut Plate
22	732-0716	1	S	Extension Spring, .59 x 4.0
23	732-0965	1		Extension Spring, .5 x 3.5
24	732-3118	1		Extension Spring, 3/8 x 1.44
25	736-0140	1	S	Flat Washer, .385 x .62 x .063
26	736-0169	1	S	Lock Washer, 3/8
27	736-0275	1	S	Flat Washer, .344 x .688 x .065
28	736-3010	1		Flat Washer, .407 x .812 x .135
29	738-0372	1	S	Shoulder Spacer, .38
30	747-1119	1		Hydrostatic Control Rod
31	747-1121	1	S	Hydrostatic Bypass Rod
32	747-1122	1		Hydrostatic Brake Rod
33	750-0535	1	S	Spacer, .376 x .625 x .22
34	754-0349	1	S	Drive Belt
35	756-0116	1	S	V-idler Pulley, 3.06
36	756-0981A	1	S	Flat Idler Pulley, 2.75
37	783-0667A	1	S	Transmission Torque Bracket
38	783-0745	1	S	Speed Control Bracket
39	783-0782	1	S	Switch Actuator Bracket
40	647-0031	1	S	Brake Control Assembly
41	647-0049	1	S	Drive Control Assembly
42	683-0267A	1	S	Hydro Pedal Assembly
43	710-1650	1	/P	Self-tapping Screw, 5/16-18 x .875
44	710-1260A	1	/P	Self-tapping Screw, 5/16-18 x .75
45	711-0736	1	/P	Ferrule, 1/4-20
46	711-1363	1		Pin, 3/8-16 x 2.43
47	732-0437	1		Compression Spring, .34 OD x 1.0
48	732-0955	1		Extension Spring, .50 OD x 1.41
49	732-0963	1		Extension Spring, .50 OD x 6.37
50	735-0662	1		Drive Pedal Pad
51	735-3049	1	S	Brake Pedal Pad
52	736-0133	1	S	Flat Washer, .411 x 1.25 x 1.0
53	736-0142	1	S	Flat Washer, .281 x .50 x .063

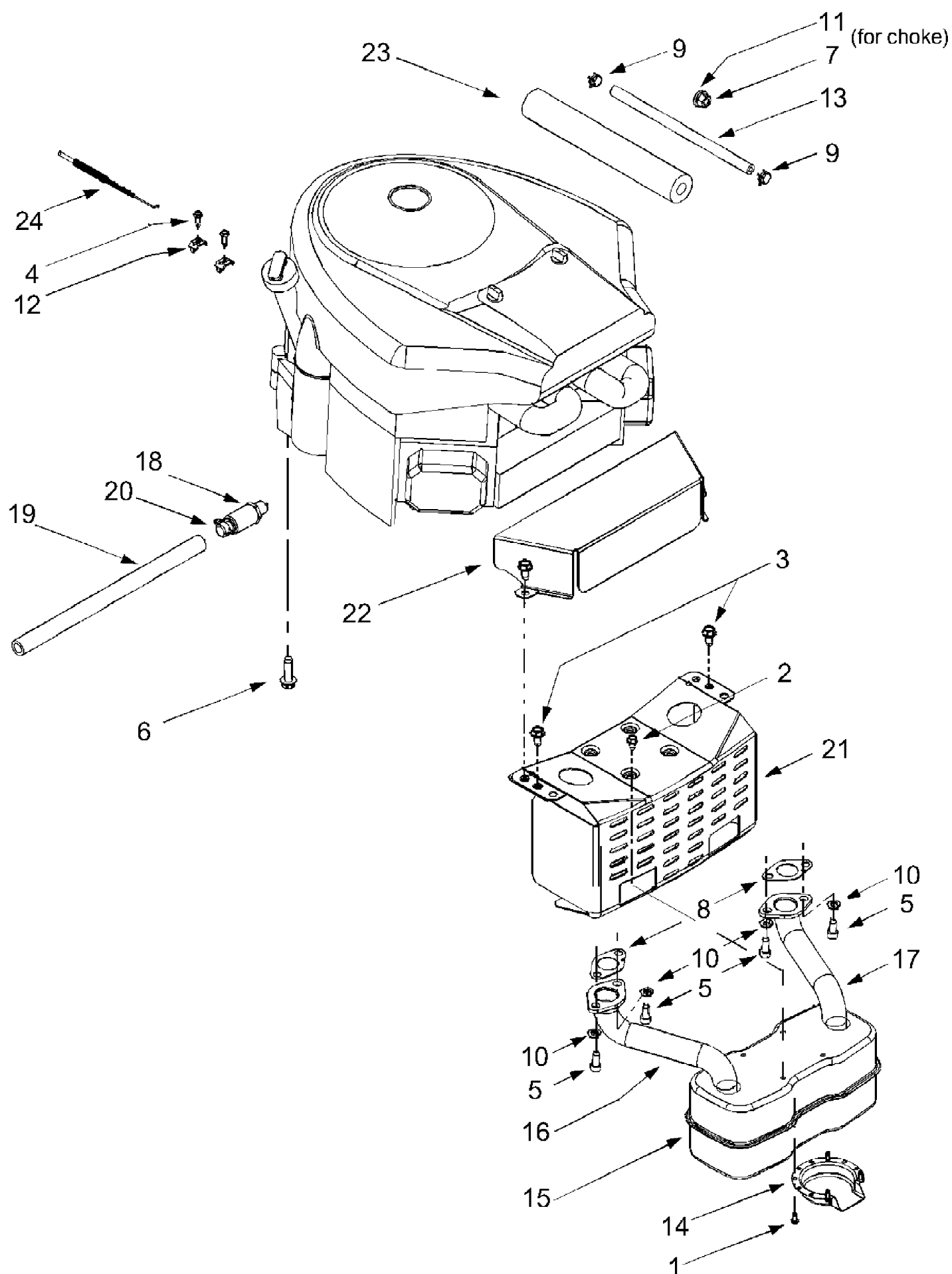
14BZ816P190 GT-2550 (2001)
Drive And Rear Wheel

Page 5 of 16

Ref #	Part Number	Qty	S/P/F	Description
54	736-0187	1	/P	Flat Washer, .64 x 1.24 x .06
55	736-0204	1	/P	Flat Washer, .344 x .062 x .03
56	736-3004	1	S	Flat Washer, .406 x .875 x .105
57	738-0155	1	S	Shoulder Screw, .437 x 1.62
58	738-0507B	1	S	Shoulder Screw, .5 x .434
59	741-0225	1	S	Hex Flange Bearing
60	741-3065A	1	S	Split Hex Flange Bearing
60	741-3065A	1	S	Split Hex Flange Bearing
61	747-1137	1		Cruise Control Rod
62	747-1138	1		Brake Lock Control Rod
63	748-0413	1		Cruise Latch
64	748-0415A	1	S	Spacer, 5/16 x 1.54
65	783-0653C	1	S	Steering Support Bracket
66	783-0663A	1	S	Drive Lockout Bracket
67	783-0773	1		Brake Pedal
68	783-0693	1		Transmission Axle Bracket
69	634-0202	1		Wheel Assembly Complete, 23 x 9.5 x 12
69	634-0071	1		Rim Only
69	734-0255	1	S	Air Valve
69	734-1728	1	/P	Tire Only, Square Shoulder
70	731-2290A	1	/P	Hub Cap
71	736-0316	1	S	Flat Washer, .780 x 1.59 x .062
72	712-3026	1	S	Jam Nut, 3/4-16
	618-0379	1	S	Hydrostatic Transmission Assembly not shown

14BZ816P190 GT-2550 (2001)
Engine Accessories

Page 6 of 16



14BZ816P190 GT-2550 (2001)
Engine Accessories

Page 7 of 16

Ref #	Part Number	Qty	S/P/F	Description
1	710-0227	1	/P	Self-tapping Screw, #8-18 x .5
2	710-0599	1	/P	Self-tapping Screw, 1/4-20 x .5
3	710-0604A	1	/P	Self-tapping Screw, 5/16-18 x .625
4	710-1237	1		Hex Screw, #10-32 x .625
5	710-1314	1	S	Socket Cap Screw, 5/16-18 x .625
6	710-1315	1	/P	Self-tapping Screw, 3/8-16 x 1.25
7	712-3017	1	S	Hex Nut, 3/8-16
8	721-0460	1		Exhaust Gasket
9	726-0205	1	/P	Hose Clamp
10	736-0119	1	S	Lock Washer, 5/16
11	736-0300	1	S	Flat Washer
12	751B221535	1	/P	Casing Clamp
13	751-0535	1		Fuel Line Hose
14	751-0564	1	S	Muffler Deflector
15	751-0616	1	S	Muffler, Twin Inlet
16	751-0650	1	S	RH Exhaust Pipe
17	751-0651	1	S	LH Exhaust Pipe
18	751-3140	1	S	Oil Drain Valve
19	751-3141	1	S	Oil Drain Hose
20	751-3142	1		Oil Drain Cap
21	783-0615B	1	S	Muffler Heat Shield
22	783-0625B	1	S	Engine Heat Shield
23	722-0263	1	S	Foam (Fits over fuel line)
24	746-1086	1	S	Throttle Cable



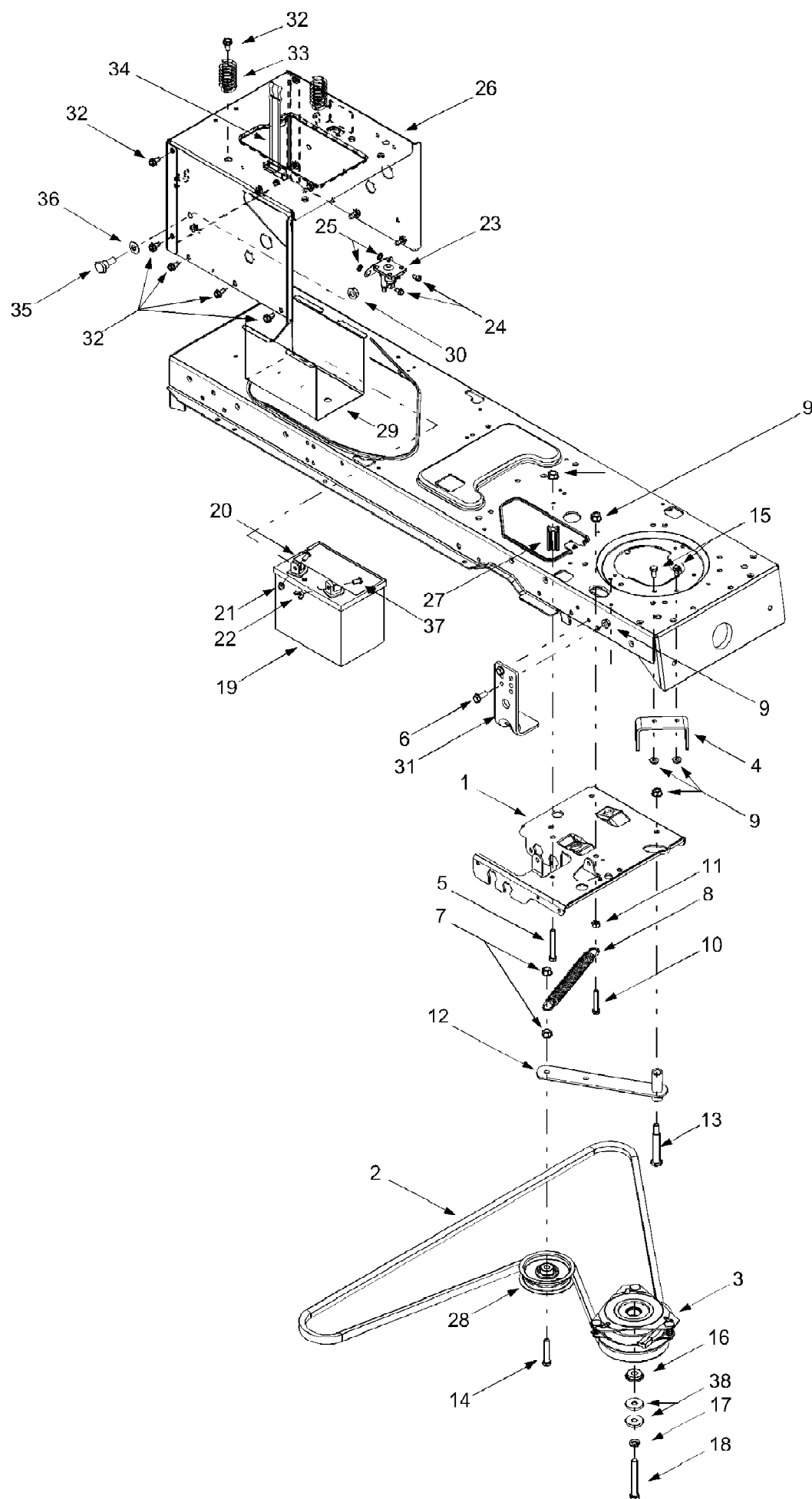
14BZ816P190 GT-2550 (2001)
Hood, Fuel Tank And Electrical

Page 9 of 16

Ref #	Part Number	Qty	S/P/F	Description
1	710-3015	1	/P	Hex Cap Screw, 1/4-20 x .75
2	710-0599	1	/P	Self-tapping Screw, 1/4-20 x .5
3	712-3006	1	/P	Hex Nut, 1/4-20
4	710-0895	1		Self-tapping Screw, 1/4-15 x .75
5	710-0924	1	/P	Pan Phillips Screw, 1/4-20 x .75
6	710-0528	1	/P	Hex Cap Screw, 5/16-18 x 1.25
	710-3103	1	/P	Hex Cap Screw, 5/16-18 x 2.0
	750-0807	1		Spacer, .385 x .625 x .70
7	712-0292	1	/P	U-type Speed Nut, 1/4-20
8	712-3004A	1	/P	Flange Lock Nut, 5/16-18
9	726-0201	1		Speed Nut
10	747-1209A	1	/P	Hood Latch Rod
11	731-2286	1	S	Head Light Lens
12	683-0305	1	S	Hood Bracket Assembly
13	731-2283	1	S	Hood
14	731-2307	1	S	LH Side Panel
15	731-2308	1	S	RH Side Panel
16	736-0329	1	S	Lock Washer, 1/4
17	736-0342	1		Flat Washer, .283 x .75 x .030
18	736-0173	1	/P	Flat Washer, .28 x .74 x .063
19	736-3078	1	/P	Flat Washer, .349 x 1.0 x .063
20	710-0809	1		Self-tapping Screw, 1/4-20 x 1.25
21	731-2284	1		Hood Plenum w/o Intake Bellow
22	710-0604A	1	/P	Self-tapping Screw, 5/16-18 x .625
23	710-1017	1	/P	Torx Self-tapping Screw, 1/4-14 x .625
24	710-3217	1	/P	Torx Screw, #8-32 x .375
25	712-0142	1	/P	Hex Nut, 8-32
26	731-0071	1	S	Dash Panel, 4-style
27	731-0072	1		Parking Brake Button
28	731-1857	1		Throttle Control Lever
29	731-2106	1		Cruise Control Button
30	747-1155	1		Brake/Cruise Pivot Rod
31	749-1087	1	S	Dash Support Tube
32	731-2232	1	S	Intake Bellow
33	751-0658B	1		Fuel Tank, 3-gallon
34	751-0603	1	S	Fuel Cap
35	725-1745	1	S	Ignition Key w/ plastic cover
	725-1744	1	S	Ignition Key w/o plastic cover
36	731-2272	1	/P	Heat Shield
37	783-1000A	1	/P	Grille Support Bracket
38	725-1976	1	S	Systems Indicator Monitor
39	725-1741	1	S	Ignition Switch
40	625-0051	1	S	Headlight Assembly
41	725-1752	1	S	Electric PTO Switch
	629-0469A	1	S	Headlight Wire Harness
	629-1067	1		Tractor Wire Harness
	746-1085	1	S	Choke Cable

14BZ816P190 GT-2550 (2001)
PTO, Battery And Frame

Page 10 of 16



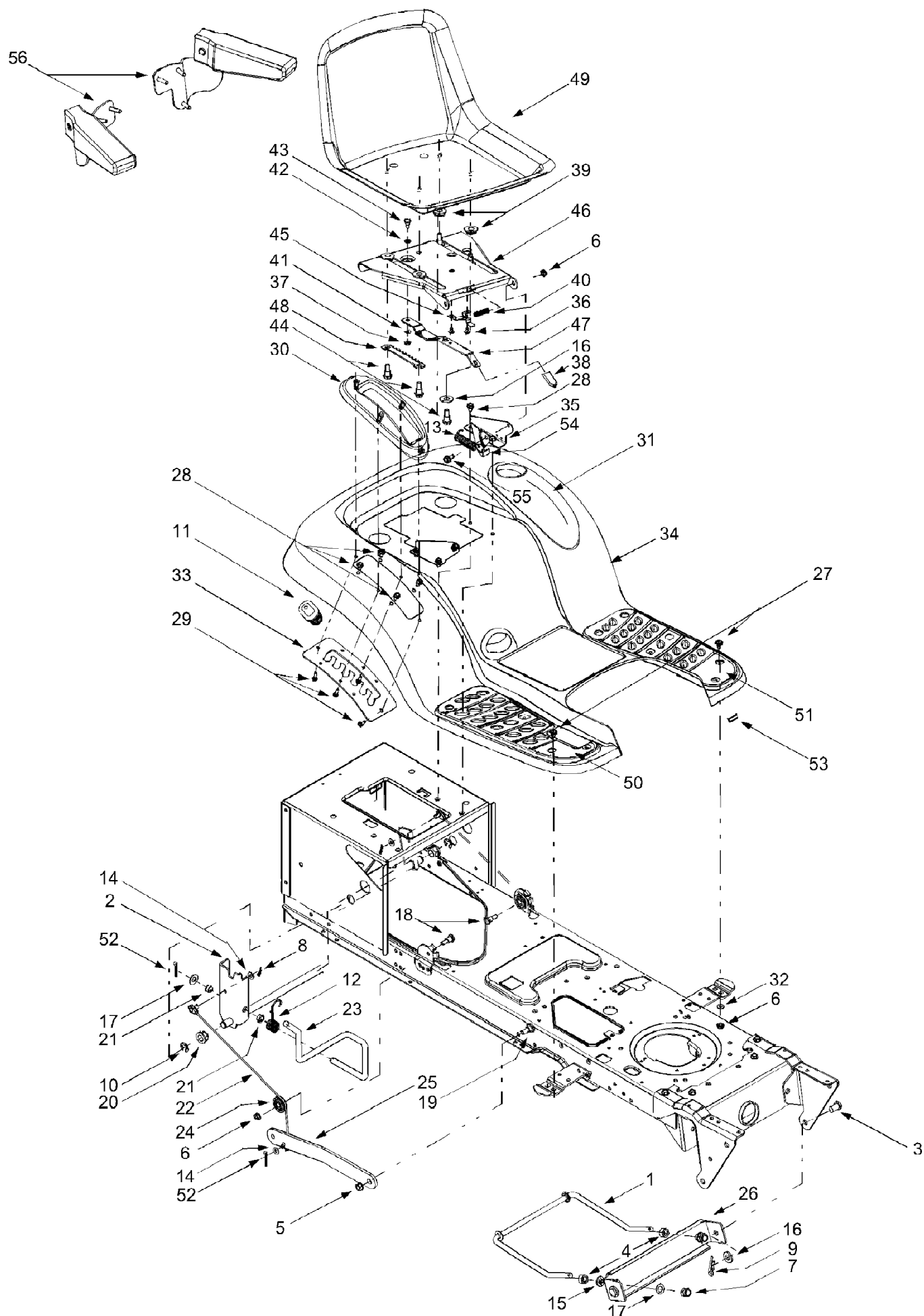
14BZ816P190 GT-2550 (2001)
PTO, Battery And Frame

Page 11 of 16

Ref #	Part Number	Qty	S/P/F	Description
1	783-0653D	1	S	Steering Support Bracket
2	754-0476	1	S	PTO Belt (Model GT-2150)
	754-0475	1	S	PTO Belt (Model GT-2550)
3	717-1709	1	S	Electric PTO Clutch
4	783-1003	1	S	Electric Clutch Anti-rotation Bracket
5	710-0859	1	/P	Hex Cap Screw, 3/8-16 x 2.5
6	710-1238	1	/P	Hex Head Washer Screw, 5/16-18 x .875
7	712-0431	1	S	Flange Lock Nut, 3/8-16
8	732-0978	1		Extension Spring, .62 x 5.62
9	712-3004A	1	/P	Flange Lock Nut, 5/16-18
10	710-3180	1	/P	Hex Cap Screw, 5/16-18 x 1.75
11	712-3010	1	S	Hex Nut, 5/16-18
12	683-0294	1	S	Idler Bracket Assembly
13	738-3056	1	S	Shoulder Screw, 1/2 x 2.5
14	710-3144	1	/P	Hex Cap Screw, 3/8-16 x 2.0
15	710-3025	1	/P	Hex Cap Screw, 5/16-18 x .625
16	738-0785	1	S	Shoulder Spacer, 1.38 x .445 x .36
17	736-0171	1	S	Lock Washer, 7/16
18	710-3157	1	S	Hex Cap Screw, 7/16-20 x 3.25 (Grade 5)
19	725-1706	1	S	12-volt Battery, 270 CCA
20	710-0751	1	/P	Hex Cap Screw, 1/4-20 x .62
21	712-0271	1	/P	Hex Sems Nut, 1/4-20
22	712-3087	1	/P	Wing Nut, 1/4-20
23	725-1426	1	S	Solenoid, 12-Volt, 100 Amp
24	710-0599	1	/P	Self Tapping Screw, 1/4-20 x .5
25	736-0222	1	S	Lock Washer, 1/4
26	783-1033A	1	/P	Hitch Plate
27	748-0415A	1	S	Spacer, 3/8 x 1.54
28	756-0627B	1	S	Idler Pulley, 3.5
29	783-0349	1		Battery Tray
30	712-0459	1	/P	Flange Lock Nut, 7/16-20
31	783-0891B	1		Deck Stop
32	710-0604A	1	/P	Self Tapping Screw, 5/16-18 x .625
33	732-3080	1	S	Compression Spring, 1.28 x 3.5
34	723-0444	1		Battery Strap
35	738-1020	1		Shoulder Screw, .625 x .5, 7/16-20
36	736-0407	1		Bell Washer, .45 x 1.0 x .062
37	738-1132	1		Shoulder Screw, 1/4-20, .25 x .15
38	736-0322	1	/P	Flat Washer, .45 x 1.25 x .164

14BZ816P190 GT-2550 (2001)
Seat, Fender And Frame

Page 12 of 16



14BZ816P190 GT-2550 (2001)
Seat, Fender And Frame

Page 13 of 16

Ref #	Part Number	Qty	S/P/F	Description
1	747-1130A	1	S	Deck Stabilizer Rod
2	683-0197	1	S	Lift Shaft Assembly
3	711-0332	1	S	Clevis Pin, .5 x .78
4	712-0206	1	S	Hex Nut, 1/2-13
5	712-0431	1	S	Flange Lock Nut, 3/8-16
6	712-3004A	1	/P	Flange Lock Nut, 5/16-18
7	712-3083	1	/P	Hex Nut, 1/2-13
8	714-0104	1	S	Internal Cotter Pin
9	714-0145	1	S	Internal Cotter Pin
10	716-0106	1	/P	E-ring
11	720-0311	1		Handle Grip
12	732-0874	1	/P	Torsion Spring
13	732-1027	1		Extension Spring, .872 x 3.4
14	736-0275	1	S	Flat Washer, 5/16
15	736-0921	1	S	Lock Washer, 1/2
16	736-3019	1		Flat Washer, .31 x 1.062 x .134
17	736-3084	1	/P	Flat Washer, .51 x 1.12 x .06
18	738-0138A	1	/P	Hex Cap Screw, 5/16-18 x .62
19	738-0143	1	/P	Shoulder Screw, 3/8-16
20	741-0225	1	S	Hex Flange Bearing
21	741-0715A	1		Snap Flange Bearing
22	746-0968	1		Lift Cable, 16.16
23	747-1111	1	S	Lift Handle
24	756-1154	1		Roller Pulley
25	783-0678A	1	S	Arm Lift
26	783-0720A	1	S	Deck Stabilizer Bracket
27	710-0260A	1	/P	Carriage Bolt, 5/16 x .62
28	710-0604A	1	/P	Self-tapping Screw, 5/16-18 x .625
29	710-0895	1		Self-tapping Screw, 1/4-15 x .75
30	731-1990	1		Lift Lever Cover
31	731-1993	1		Cover w/ Cup Holder
32	736-3078	1	/P	Flat Washer, .349 x 1.0 x .063
33	783-0677	1	S	Lift Adjustment Bracket
34	783-0685B	1	S	Fender
35	783-0715A	1	S	Seat Mounting Bracket
36	710-1268	1	/P	Screw, #10-16 x .375
37	712-3027	1	S	Hex Flange Lock Nut, 1/4-20
38	720-0309A	1	/P	Seat Adjuster Grip
39	731-1989	1		Spacer
40	732-0499	1		Compression Spring, .41 x 1.5
41	736-0175	1	S	Spring Washer, .265 x .562 x .025
42	736-0204	1	/P	Flat Washer, .344 x .62 x .03
43	738-0137A	1	S	Shoulder Screw, .340 x .285, 1/4-20
44	738-1007	1		Shoulder Screw, .50 x .50, 3/8-16
45	783-0611	1		Seat Stop
46	783-0738	1	S	Seat Pivot Bracket
47	783-0739	1		Seat Adjustment Lever
48	783-0753	1		Seat Adjustment Selector
49	757-0388	1		High Back Seat Back
50	735-0656	1		RH Foot Pad
51	735-0657	1		LH Foot Pad
	726-3046	1	/P	Foot Pad Clips (Not Shown)
52	714-0111	1	S	Seat Pivot Pin

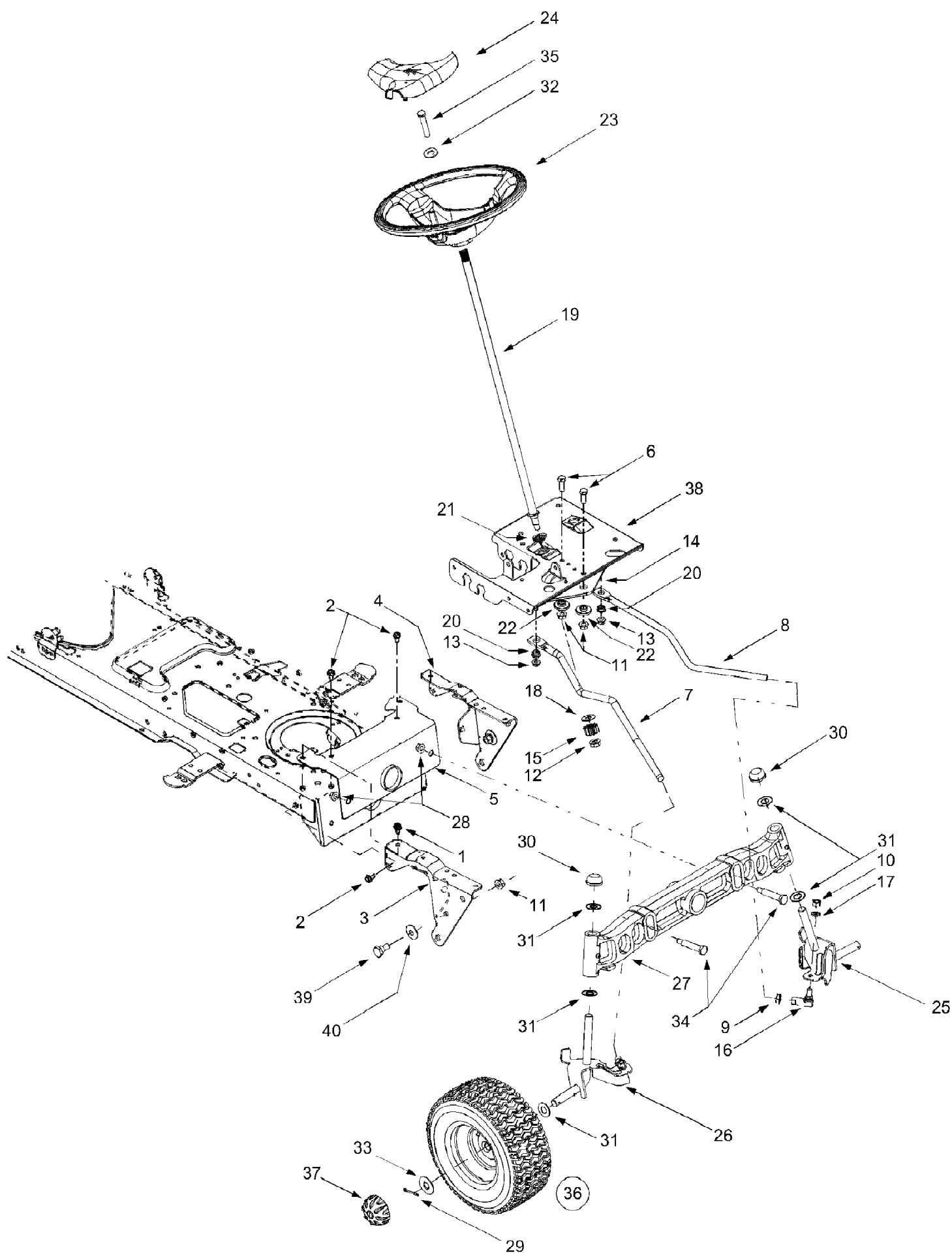
14BZ816P190 GT-2550 (2001)
Seat, Fender And Frame

Page 14 of 16

Ref #	Part Number	Qty	S/P/F	Description
53	731-0511	1	/P	Trim Strip
54	783-0209	1	S	LH Seat Lift Bracket
	17239A	1	S	RH Seat Lift Bracket
55	738-0296	1	S	Shoulder Screw, .437 x .162
56	757-3009	1		Arm Rest Assembly (Includes LH & RH)

14BZ816P190 GT-2550 (2001)
Steering, Front Wheels And Axle

Page 15 of 16



14BZ816P190 GT-2550 (2001)
Steering, Front Wheels And Axle

Page 16 of 16

Ref #	Part Number	Qty	S/P/F	Description
1	710-1260A	1	/P	Self-tapping Screw, 5/16-18 x .75
2	710-0604A	1	/P	Self-tapping Screw, 16-18 x .625
3	683-0589	1		LH Pivot Support Bracket
4	683-0590	1	S	RH Pivot Support Bracket
5	783-0728	1		Pivot Bar Bracket
6	710-0514	1	/P	Hex Cap Screw, 3/8-16 x 1 (Grade 5)
7	711-1408	1		RH Drag Link
8	711-1409A	1	/P	LH Drag Link
9	712-0240	1	S	Jam Nut, 7/16-20 (Grade 2)
10	712-0241	1	/P	Hex Nut, 3/8-24 (Grade 2)
11	712-0431	1	S	Flange Lock Nut, 3/8-16
12	712-0459	1	/P	Flange Lock Nut, 7/16-20
13	712-3004A	1	/P	Flange Lock Nut, 5/16-18
14	717-1550D	1	S	Steering Gear, 11/90 Ratio
15	717-1554	1		Steering Pinion Gear
16	723-0448A	1	S	Ball Joint, 7/16-20
17	736-0169	1	S	Lock Washer, 3/8
18	736-3084	1	/P	Flat Washer, .51 x 1.12 x .06
19	738-1001A	1	/P	Steering Shaft, .625 OD x 24.4
20	741-0475	1	S	Plastic Bushing, .38 ID
21	741-0656	1	S	Hex Flange Bearing, 5/8
22	738-0372	1	S	Shoulder Spacer, .38 ID
23	731-2295	1	S	Soft Touch Steering Wheel
24	731-2296	1		Steering Wheel Cap
25	638-0017	1	S	LH Axle Assembly, .75 Diameter
26	638-0018	1	S	RH Axle Assembly, .75 Diameter
27	719-0525B	1	S	Cast Iron Pivot Bar w/ Fittings, .750
28	712-0431	1	S	Flange Lock Nut, 3/8-16
29	714-0470	1	S	Cotter Pin
30	726-0341	1	/P	Push Cap, .75
31	736-0316	1	S	Flat Washer, .78 x 1.59 x .06
32	736-0242	1	/P	Bell Washer, .34 x .872
33	736-0285	1	/P	Flat Washer, .635 x 1.589 x .06
34	738-1011	1	S	Shoulder Screw, .5 x 2.2, 3/8-16
35	710-0643	1	/P	Hex Bolt, 5/16-18 X 1
36	634-0085	1		Wheel Assembly Complete, 16 x 6.5 x 8
	634-0071	1		Rim Only w/ Ball Bearing
	734-0255	1	S	Air Valve (Not Shown)
	734-1727	1	/P	Tire Only, Square Shoulder
37	731-2290A	1	/P	Hub Cap
38	783-0653D	1	S	Steering Support Bracket
39	738-0143	1	/P	Shoulder Screw, 3/8-16
40	736-0331	1	/P	Bell Washer, .39 x 1.13 x .062